and the same of th	ler ID 63734 ember 11, 2010 1:51:10 PM				=
Item ID: Revision ID:	D206-642-247	Accept		Setup St	ta
Item Name:WearshoeStart Date:11/11/2010Start Qty: 1.00Required Date:11/18/2010Req'd Qty: 1.00		1 (1114) 11 (1114) 1 (1114) 1114 (1114)	Cust Item ID: Customer:	S	Sto
Approvals:	Process Plan:	Date: (0 1 1 Tooling: Date: SPC (Y/N	Date:	Run S	sta Sto

Draw Nbr Revision Nbr DSI 9466 Rev A IIN D206-642 Rev N

100

Sequence ID/

Work Center ID

Document Control

0.00

0.00

Set Up/

Run Hours

Photocopy bluefile and create labels per PPP D206-642-247

CHG002

8 colul12

Tool ID

Tool # Plan

Code

Reject

Insp.

Number Stamp

Page 1

110

Pick Kit

3 .

Operation

Description

0.00

Packaging

Memo

0.00

12/11/11

Reject

Qty

Accept

Qty

Packaging

Dart Aerospace Ltd

	оорасс						~		
W/O:			WC	ORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						·		· .	
Part No	:	PAR #:	Fault Cate	gory: 1	NCR: Yes	No DQ	A :	_ Date: _	
	R	esolution:						Date:	
NCR:		\	WORK ORDI	ER NON-CONFORMAN	CE (NCR)			
DATE	STEP	Description of NC	Initial	Corrective Action Section E Action Description	Sign &	Verification Section C		Approval	Approval
		Section A	Chief Eng	Chief Eng	Date	Sect	ion C	Chief Eng	QC Inspector

Work Order ID 63734

Page 2

Item ID:

D206-642-247

Accept

Setup Start

Stop



Revision ID:

Item Name: Wearshoe

Start Date:

11/11/2010

Thursday, November 11, 2010 1:51:10 PM

Start Qty: 1.00 Req'd Qty: 1.00

Date:

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan: _____ Date: ____

Operation

Description

Tooling:

Date:

Tool # Plan

Code

Start



Required Date: 11/18/2010

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop

Reject

Qty

Run

Number Stamp

Insp.

Reject

Sequence ID/ Work Center ID

120

QC4- 100% Inspect kits for completeness

Memo

Memo

0.00

810/11/12

Accept

Qty

Quality Control

130

Packaging

Packaging

0.00

Lac 62 ROB

Identify and pack for shipping as per PPP D206-642-24

140

QC21- Final Inspection - Work Order Release

0.00

OC

Quality Control

Memo

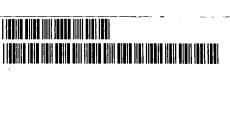
0.00

Dart Aerospace Ltd

W/O: WORK ORDER CHANGES										
DATE STEP			PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	1	PAR #:	Fault Category:	NCI	R: Yes	No DQ	\ <u>.</u>	Date:	
					QA					

NCR:	WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	A	A == == == = = = = = = = = = = = = = =		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
4 1										

Picklist Print Thursday, November 11, 2010 1:51:10 PM ^a Work Order ID: 63734 Parent Item: D206-642-247 Parent Item Name: Wearshoe AÑ960C10L



Page 1

Status

Start Date: 11/11/2010

Required Date: 11/18/2010

Date

Issued

Start Qty: 1.00

Required Qty: 1.00

Comments:	New Issue Aug. 23	3/2010 DL									
Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Total	Qty
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand		Qty	Issued

NAS1149C0332 No 110 Each 25.0000 44 Purchased

I TROUBH BUILD DIR HAMA BUILD BUILD HER HAMA BUILD BU HAMA BUILD B	
washer	

Manufactured

	<u>Locatio</u>	<u>n</u>	Loc	c Qty	Loc Code
	ST245			25	
		107534		25	
lo.			110	Each	4.0000

Wearshoe	Manufactured		2.00		IIII jointist
		<u>Location</u>	Loc Qty	Loc Code	
D3535-21 Wearshoe	Manufactured No	FP018 62006	4 4 110 Each	6.0000	
		Location	Loc Qty	Loc Code	/
D3535-33 Wearshoe	Manufactured No	FP 55730	6 6 110 Each	9.0000	Dillo &
		Location	Loc Qty	Loc Code	
		FP19 61502	9		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No		PAR #:	Fault Ca	egory:	NCR:	: Yes N	lo DQ	A: Date:				
Resolution: Disp				on:	QA: I	N/C Clo	sed:		Date:			
NCR:		V	VORK ORI	DER NON-CONFORM	ANCE	(NCR)						
DATE	STEP	Description of NC Section A			Section B on Sign of Date		Verification Section C		Approval Chief Eng	Approval QC Inspector		
			Office Ling	Office Ellig		Bato						
									i			
		,					Í					
	1		1		Į.		1		i	1		

ر H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

Page 2

Thursday, November 11, 2010 1:51:10 PM

* Work Order ID: 63734

Parent Item:

D206-642-247

Parent Item Name:

D3536-13 4

Wearshoe



Start Date: 11/11/2010

Required Date: 11/18/2010

Start Qty: 1.00

Required Qty: 1.00

Manufactured

110

Each 4.0000

D3536-21

Gasket



Manufactured

Location FP11 62007

Loc Qty 110 Each Loc Code

11.0000

D3536-33



Manufactured No



Loc Oty 11 11 110 Each

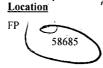
7.0000

Loc Code

D3537-1



Manufactured No



Loc Qty 7 110 Each Loc Code

14.0000

Wearpad

Location Loc Oty FP017 14 9 62661

Loc Code

Dart Aeı	rospace	Ltd							
W/O:			W	ORK ORDER CHANG	ES				
DATE STEP		PRO	CEDURE CHA	ANGE	Ву	Date	te Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	l _ NCR: Yes	No DQ	A:	Date: _	<u> </u>
	Re	esolution:	Disposition	on:	_ QA: N/C (Closed:		Date: _	
NCR:		\	WORK ORD	DER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC			ion B	Verifi	cation	Approval	Approvai
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector

DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
						, · · · · · · · · · · · · · · · · · · ·		

Thursday, November 11, 2010 1:51:10 PM

Work Order ID: 63734

Parent Item:

D206-642-247

Parent Item Name: Wearshoe



Start Date: 11/11/2010

Required Date: 11/18/2010

Start Qty: 1.00

Required Qty: 1.00

Wearpad

D3537-3

Manufactured

110

Each 27.0000

-MS27039C1-08

Purchased

No

Location Loc Qty 27 7 20 110

759.0000 Each

Loc Code

Location		Loc Oty	Loc Co
FP		63	
	115336	63	
ST293		696	
	115589	435	
	116022	260	
	19185	1	

Code

Dart Ae	rospace	e Lta							
W/O:			W	ORK ORDER CHANGE	ES				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		•							
									·
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date:	
		esolution:							
NCR:		V	WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC Section A		on B	Verifi	cation	Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C		QC Inspector
.¥								,	
								<u> </u>	
1	1		1			1		1	I

DART AEROSPACE USA, INC.

D206-642 Page 21 of 34

4.3 206A/B HIGH GEAR SKIDTUBES

44-	0.	0.		04:	^	04.	Part Number	Description
Item	Qty -211	Qty -212	Qty -213	Qty -214	-241	Qty -247	Part Number	Description
		-212	-213	-214	-241	-247	D206-642-211	SKIDTUBE INSTALLATION, LH
	X						D206-642-211	SKIDTUBE INSTALLATION, CH
		X				 	D206-642-213	SKIDTUBE INSTALLATION, KIT
			X			 	D206-642-213	SKIDTUBE INSTALLATION, RH, THRU BOLT
				X 1	X		D206-642-214	SKIDTUBE
	. 1	1	1		- ^-	X	D206-642-247	WEARSHOE KIT (REPLACES -243)
							D206-651-041	* 206 GHW ADAPTER (3)
	1	1	1	1			D200-031-041	200 GATT ADAPTER
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG (1)
2B					18		D2651-3	* O-RING (1)
3					1		D2646	* AFT CAP (1)
4					2		MS27039-1-08	* SCREW (1)
5					2		AN960JD10L	* WASHER (1)
							00000	CARRIE CIAIR OUT III
6	1		1		ļ	ļ	D2665-1	SADDLE, FWD OUT, LH
6		11	<u></u>	11			D2665-2	SADDLE, FWD OUT, RH
7	1	ļ <u>, </u>	1				D2666-1	SADDLE, FWD IN, LH SADDLE, FWD IN, RH
7		1		1	ļ		D2666-2 D2665-1	SADDLE, AFT OUT, LH
8	1		<u> </u>		ļ		D2665-1 D2665-2	SADDLE, AFT OUT, EH
8		1					D2667-1	SADDLE, AFT OUT, LH
8		ļ	11	1	 		D2667-1	SADDLE, AFT OUT, LH
8	1				 	 	D2667-2 D2666-1	SADDLE, AFT OUT RIT
9		1				<u> </u>	D2666-2	SADDLE, AFT IN, RH
9		<u>'</u> .	1		-		D2668-1	SADDLE, AFT IN, LH
9			 -	1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8		 	AN3-41A	BOLT
11	16	16	16	16		 	D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) (2)
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
							D0507.4	INFARRADIAD (DEDI ACEC DOCAR 2)
20A					4	4	D3537-1 /	WEARPAD (REPLACES D2648-3)
21A					1	1 1	D3537-3	WEARPAD (REPLACES D3429-1) WEARSHOE (REPLACES D2656-13)
22A			<u> </u>		1 1	1	D3535-13 D3536-13	GASKET
22B					1	1 1	D3536-13 ~ D3535-21 2	WEARSHOE (REPLACES D2656-21)
23A					1 1	/ 1	D3536-21	GASKET
23B					1	1	D3535-21 /	WEARSHOE (REPLACES D2656-33)
24A				-	1	, 1	D3536-33	GASKET
24B 26A	L			-	44	44	MS27039C1-08	SCREW
26A 26B		<u> </u>	ļ		44	44	AN960C10L	WASHER
					44		ALS7-1032-130	* INSERT (1)
26C							7,207-1002-100	(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2	 	 	AN6-44A	BOLT
29A	2	2	2	2	 		MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4	—		AN960JD616	WASHER
34	1	1	1	11	<u> </u>	L	AN4C5A	BOLT
35	1	1	1	1		ļ	AN960C416	WASHER
36	1	1	1	11		ļ	D3413-1	RING (REPLACES D2655)
37	10	10	5	5	 	 	D2712	SET SCREW
38	2	2	2	2	 	 	D2884	SADDLE SPACER
38	2	2	2	2	 	 	D2885	SADDLE SPACER
งช	۷	L 4	<u> </u>	4			22000	

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Revision:

Ν

09.09.09 Date:

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE
(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS
(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS